

**CAP-O-MAT integrated flexer tooling for better safety button performance**

A flexer pin is integrated in the second operation tool to flex the safety button during passage of the caps. This feature is helpful when small diameter caps with safety button are produced to get a softer and constant button performance.

**CAP-O-MAT cap forming toolings (twist off) for 1st, 2nd and 3rd operation.**



Rail pre-curling

The pre-curl station prepares the cap for curling. The pre-curl geometry takes into account nosing and curl radius.



Die pre-curling

Alternatively the pre-curl station can be equipped with die pre-curling technology.



Die curling

The curling station prepares the cap for the lugging station. The curl geometry is determined by the lugging station.



Die lugging

The lugging station determines the appearance of the cap. The function and appearance of the lug have been developed with optimum geometry in mind.